

Acoustic panels





Manufacturers of acoustic and decorative panel systems for interior architecture since 1982.

Decustik designs and manufactures acoustic and decorative panels for walls, ceilings and furniture for auditoriums, theatres, restaurants, hotels, and all kind of interior projects with specific technical and design requirements.

Comfort criteria and building regulations stipulate an optimum reverberation coefficient for every kind of space, which is measured in seconds. This coefficient corresponds to the time taken by a sound to decay. Reverberation is the constant, irritating echo that makes it difficult to communicate and reduces the level of acoustic comfort. Reverberation can be controlled through the correct use of our products. Our technical team is at your disposal to study and define the solution that best suits the basic requirements of your project. The acoustic behaviour of a room can have an influence on the comfort, performance and quality of a space. This is why it is worth analysing the acoustics of a space and taking appropriate measures.

D+ System Grooved acoustic panels

page 04



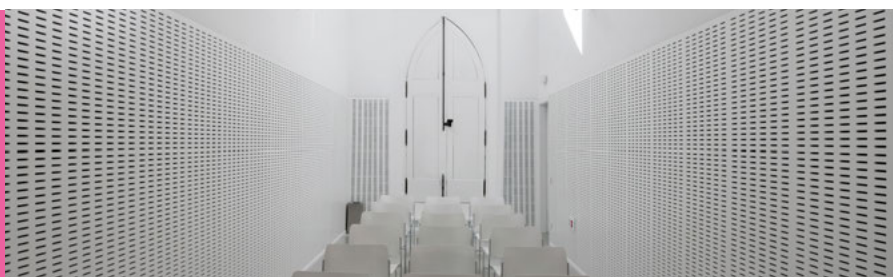
PAP System Perforated acoustic panels

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PAR System Slotted acoustic panels

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MICRO System Microperforated acoustic panels

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Installing systems and finishes

page 34



The background of the entire page is a close-up photograph of a wall. The wall is covered in horizontal grooves or slats, creating a strong sense of depth and perspective. The lines are dark and run diagonally across the frame, converging towards the top right. The lighting is soft, highlighting the texture of the material.

D+ System

Grooved acoustic panels

Grooved acoustic panels supplied in the form of modular slats, with special sound absorption characteristics and excellent installation results.





Acoustic ceiling D+002 slats | Grooved 14/2 | Beech wood veneer

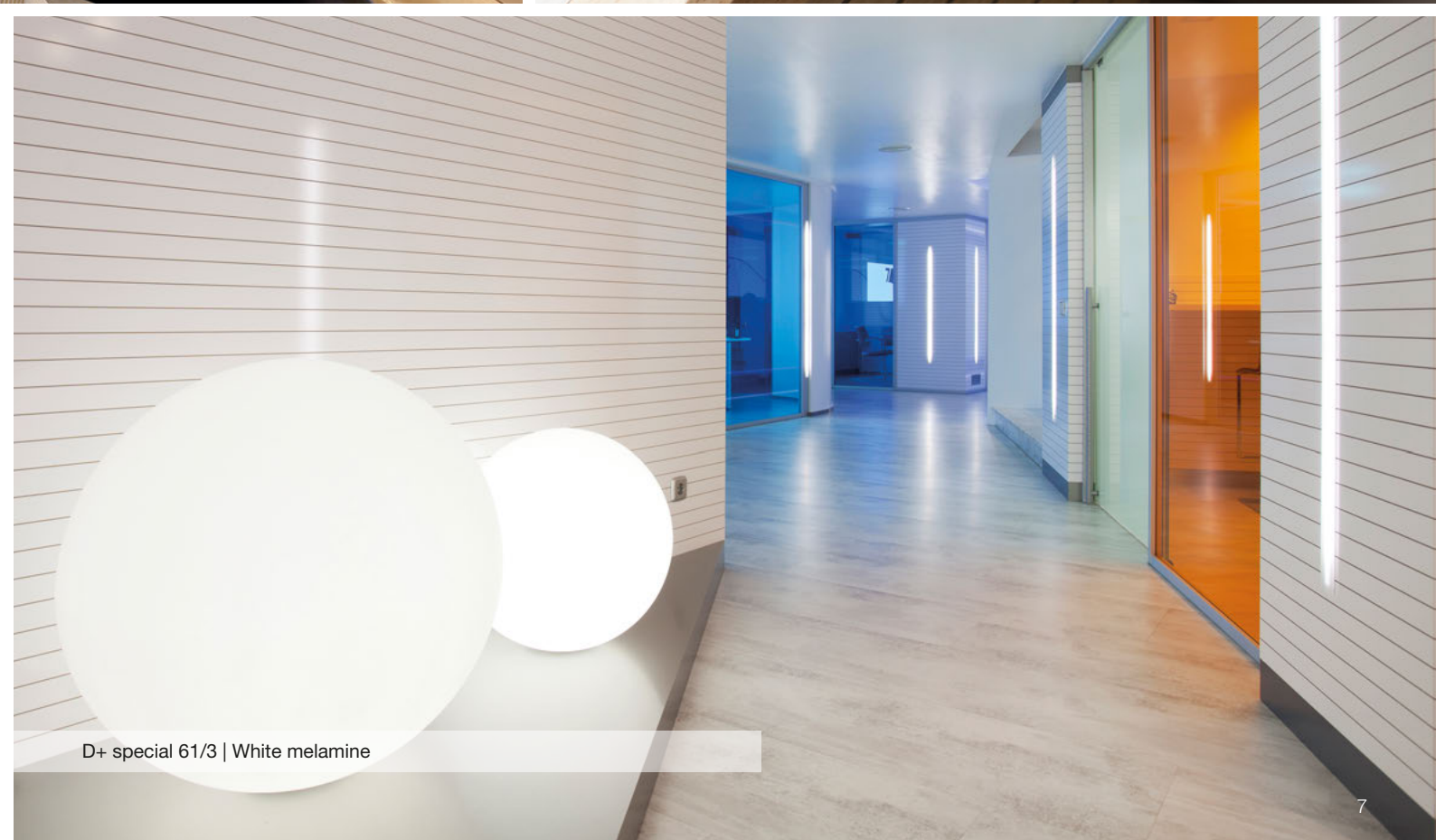


D+007 | Grooved 29/3 | Oak melamine





D+007 | Grooved 29/3 | Oak melamine



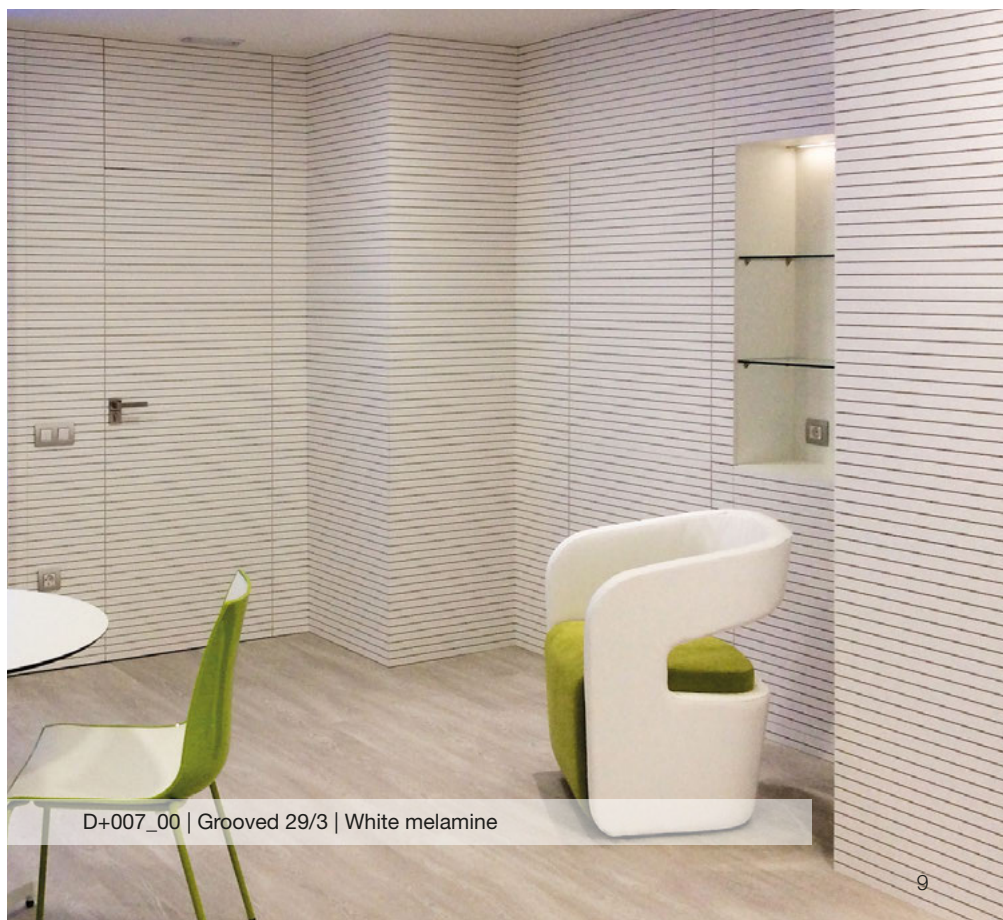
D+ special 61/3 | White melamine



D+007 | Grooved 29/3 | Steamed Beech melamine



D+007 | Grooved 29/3 | White lacquered



D+007_00 | Grooved 29/3 | White melamine



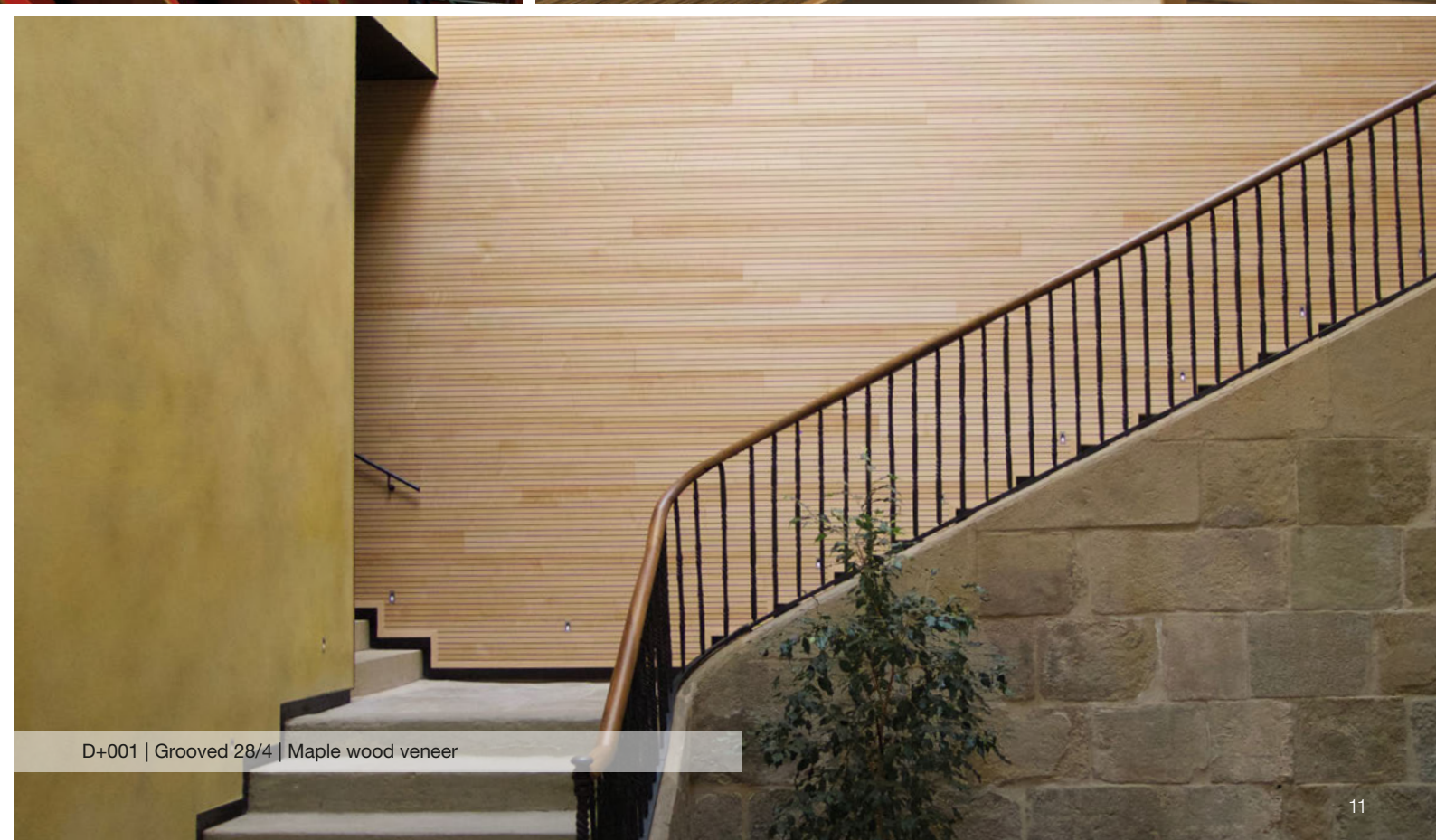
D+002 square format | Grooved 14/2 | Beech wood veneer



D+007 | Grooved 29/3 | Beech melamine over black MDF + Degrafik image



D+002 | Grooved 14/2 | Straight grain Natural Oak wood veneer



D+001 | Grooved 28/4 | Maple wood veneer

D+ System

Grooved slat system. Excellent acoustic properties. Attractive and modern design. Easy installation. For walls and ceilings.

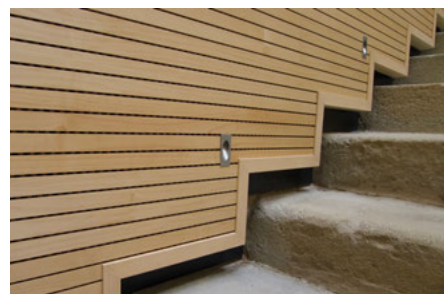
Dimensions: standard slats measure 2430x128 mm and 16 mm thick. This same grooved design can also be manufactured on panels of 2400x1200, 2400x600, 1200x1200, 1200x600, 600x600 and other special dimensions.

Installation system: various installation possibilities over wooden battens or metal profiles, with clips or directly attached to the structure. In order to obtain an optimum absorption coefficient, it is necessary to leave a space of at least 30 mm between the back of the panels and the wall, filled with mineral fibre with a density between 30 and 40 kg/m³.

Materials and finishes: manufactured on MDF, our panels can be finished with a wide range of wood veneer species, RAL or NCS lacquers, laminates or melamine designs. The acoustic panels can also be produced with coloured fibreboard or plywood boards. We also supply accessories to improve the finishes of installations (decorative panels, skirting boards, corner pieces, trims, etc.).

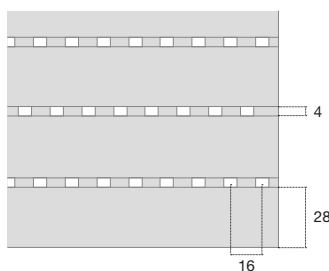
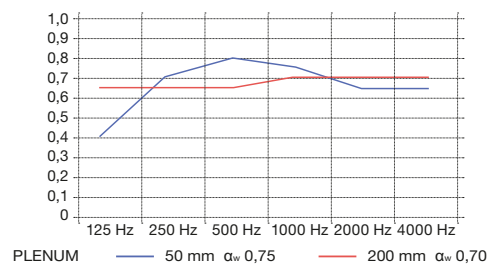
Images on D+: we can reproduce images and personalised patterns on the grooved panels by changing the thickness of the machined lines, with highly personalised decorative results.

Important: on walls with light-coloured wood finishes such as Maple, Beech or light-toned lacquered finishes, it is recommended to use D+002, D+007 and D+009 models in order to avoid undesirable optical effects.

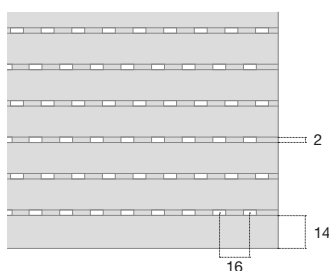
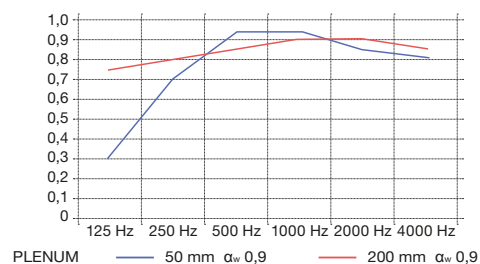


D+001**CHARACTERISTICS**

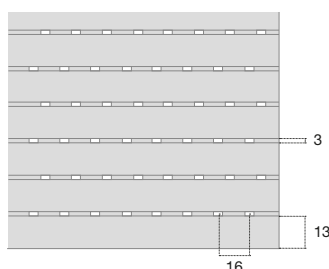
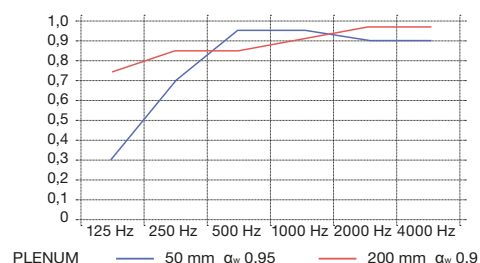
Groove	28 / 4
Hole diameter	10 mm
Spacing	16 mm
Perforated area	7,6 %
Thickness	16 mm
Class	C

DIMENSIONS**ACOUSTICS****D+002****CHARACTERISTICS**

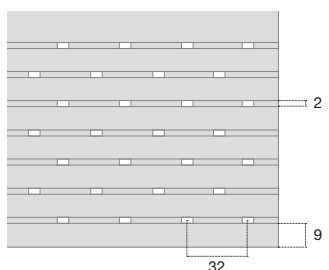
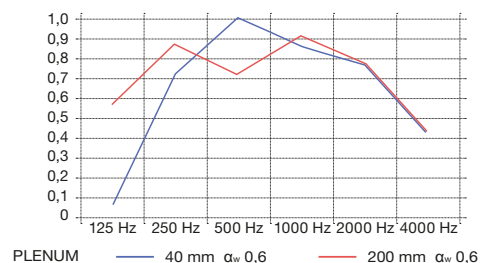
Groove	14 / 2
Hole diameter	10 mm
Spacing	16 mm
Perforated area	7,7 %
Thickness	16 mm
Class	A

DIMENSIONS**ACOUSTICS****D+003****CHARACTERISTICS**

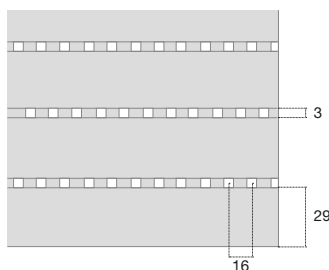
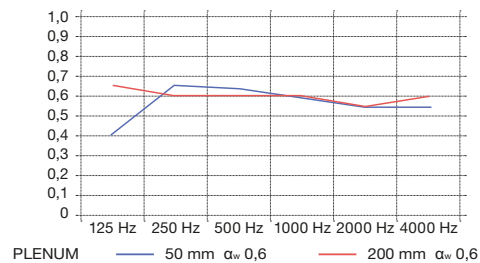
Groove	13 / 3
Hole diameter	10 mm
Spacing	16 mm
Perforated area	11,5 %
Thickness	16 mm
Class	A

DIMENSIONS**ACOUSTICS****D+004****CHARACTERISTICS**

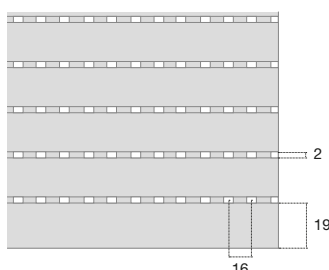
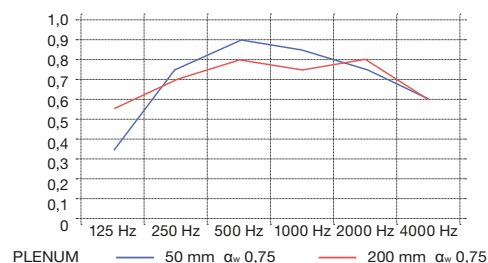
Groove	9 / 2
Hole diameter	10 mm
Spacing	32 mm
Perforated area	5,2 %
Thickness	16 mm
Class	C

DIMENSIONS**ACOUSTICS****D+007****CHARACTERISTICS**


Groove	29 / 3
Hole diameter	8 mm
Spacing	16 mm
Perforated area	4,7 %
Thickness	16 mm
Class	C

DIMENSIONS**ACOUSTICS****D+009****CHARACTERISTICS**

Groove	19,3 / 2
Hole diameter	10 mm
Spacing	16 mm
Perforated area	6,2 %
Thickness	16 mm
Class	C

DIMENSIONS**ACOUSTICS**

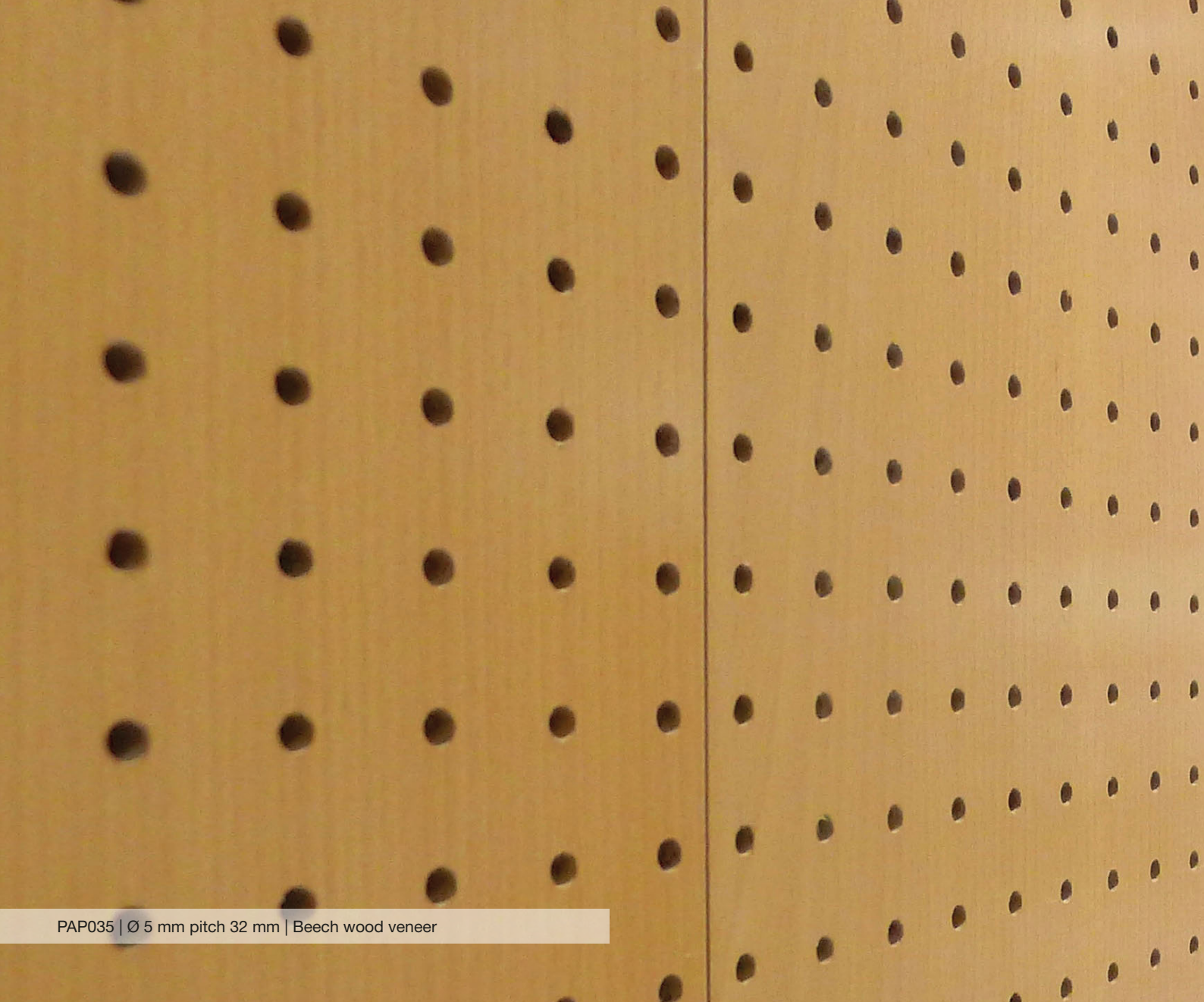
*More models available on our website: www.decustik.com



PAP System Perforated acoustic panels

Perforated acoustic panels in sizes and formats for walls and ceilings.





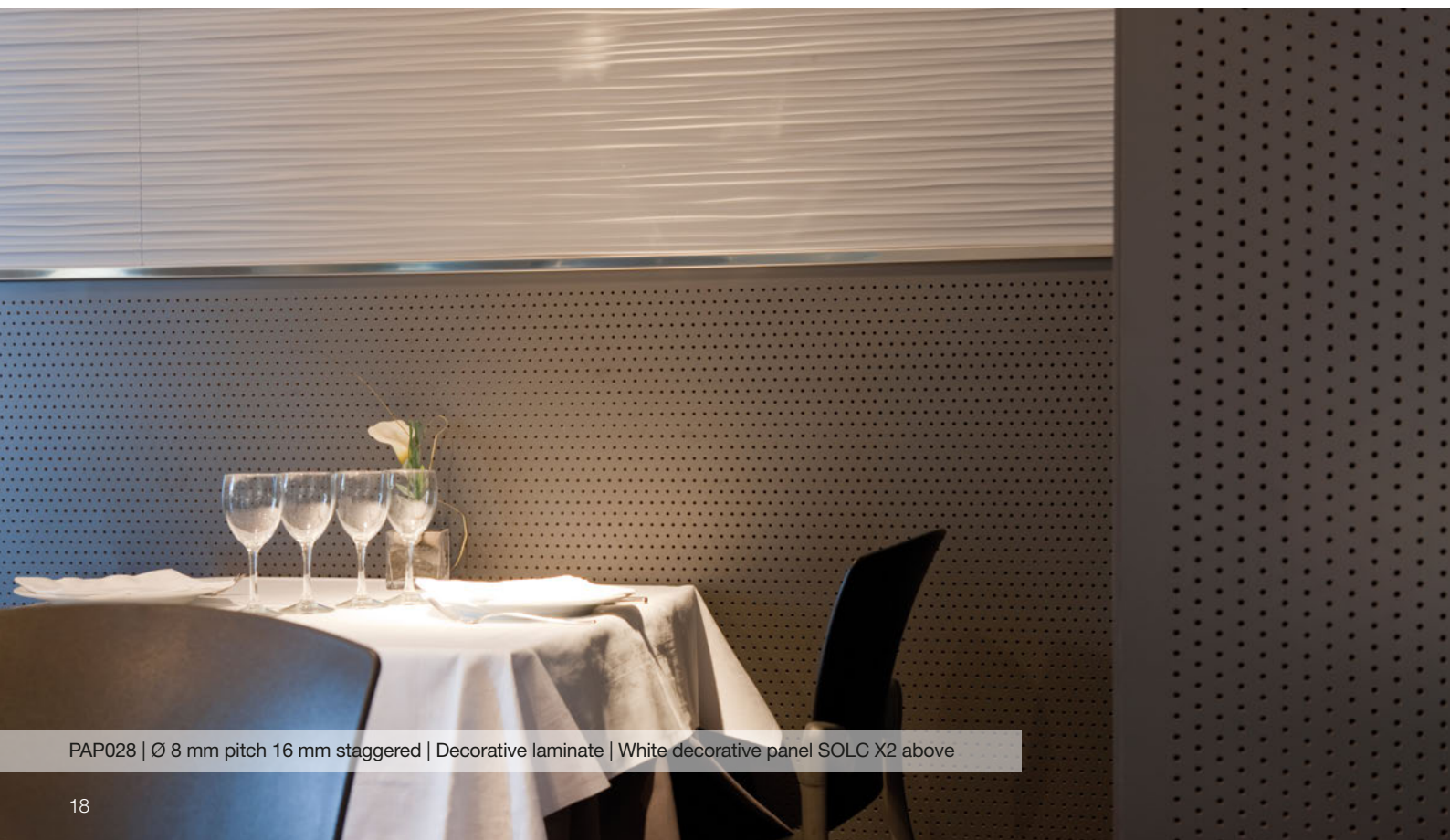
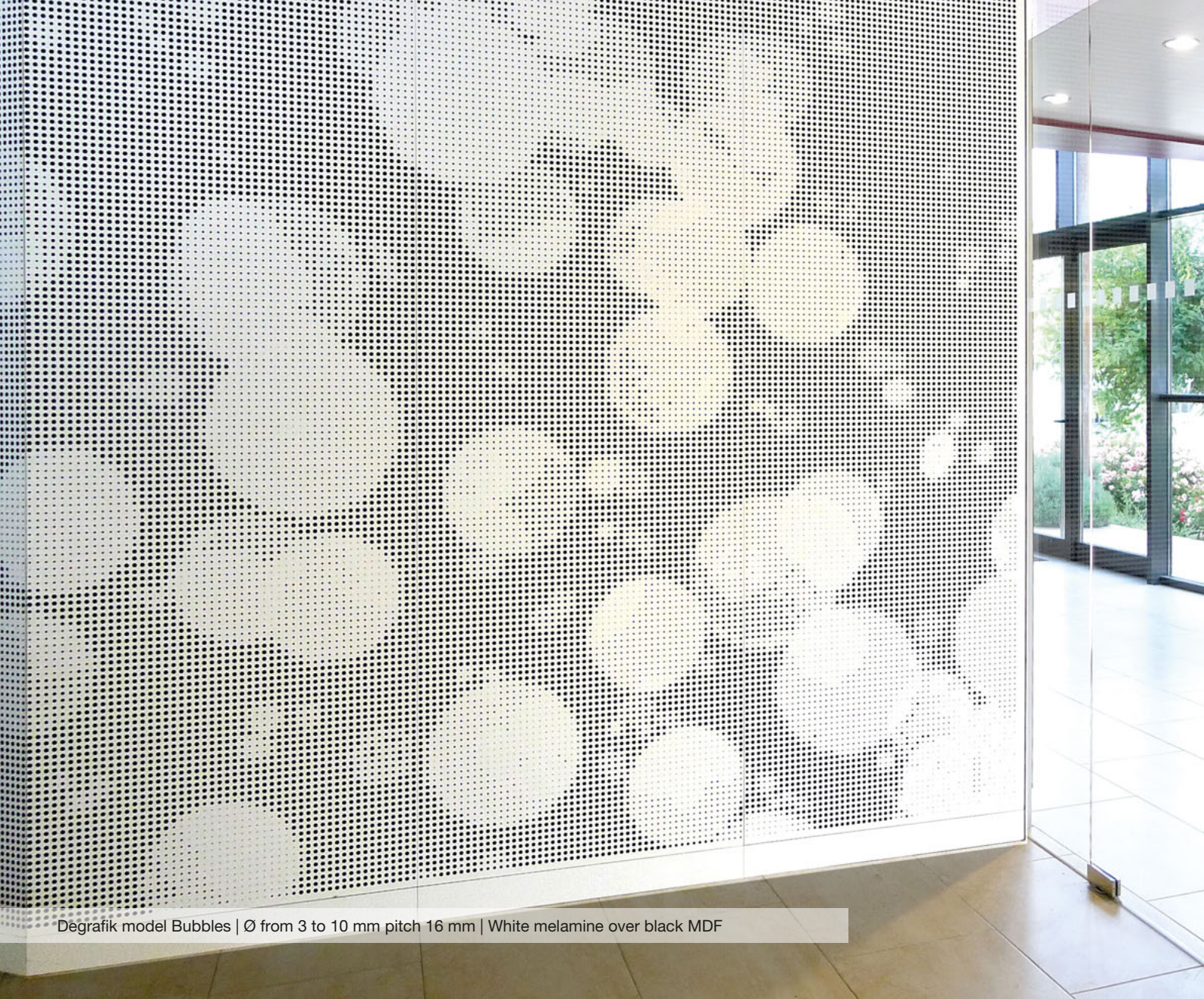
PAP035 | Ø 5 mm pitch 32 mm | Beech wood veneer

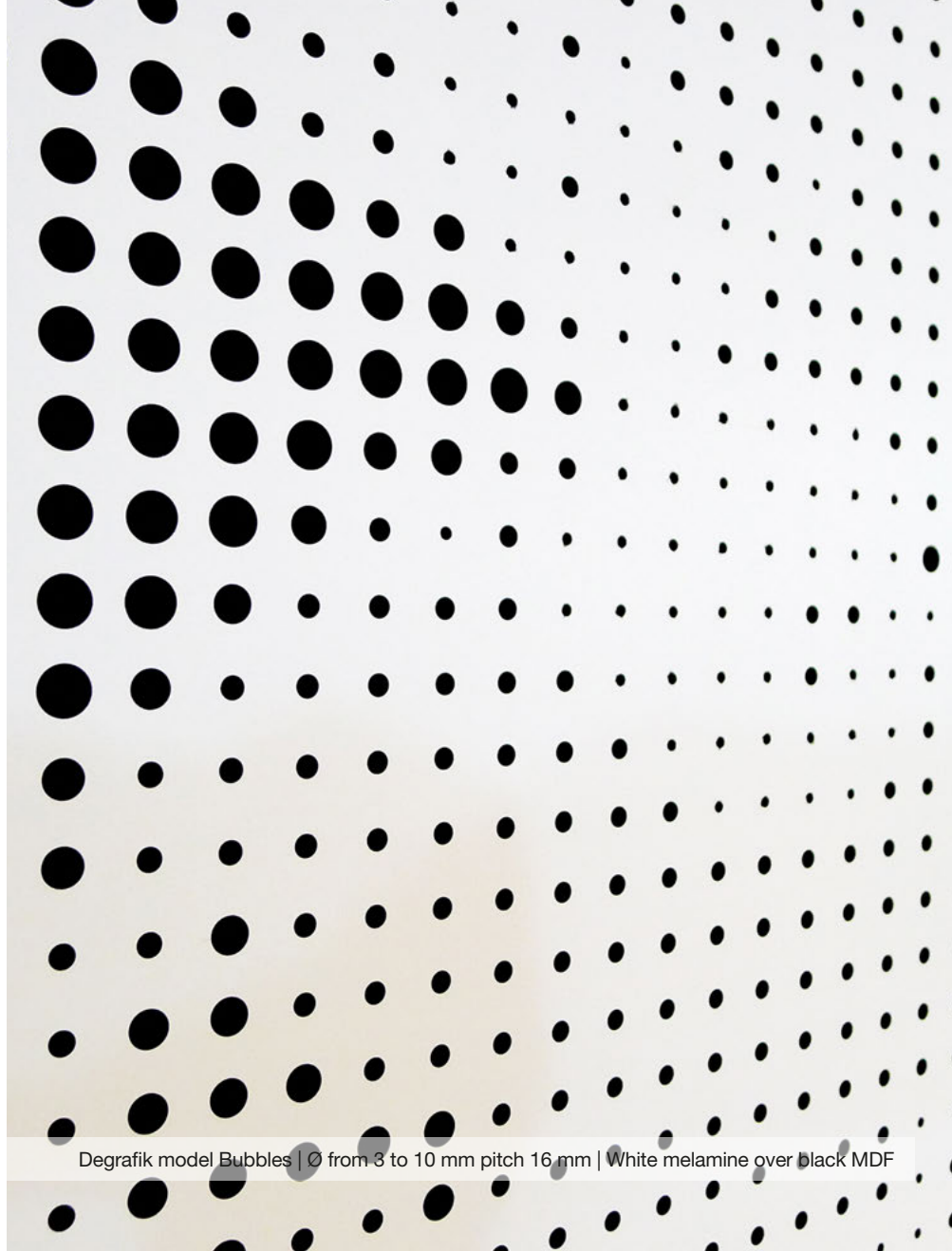


PAP018 | Ø 8 mm pitch 16 mm | Maple wood veneer



PAP018 | Ø 8 mm pitch 16 mm | Maple wood veneer





Degrafik model Bubbles | Ø from 3 to 10 mm pitch 16 mm | White melamine over Black MDF



PAP028 | Ø 8 mm pitch 16 mm staggered | Decorative laminate

PAP System

Perforated acoustic panel system. Good acoustic absorption. Large range of perforation options. The level of acoustic absorption varies according to the type of perforation.

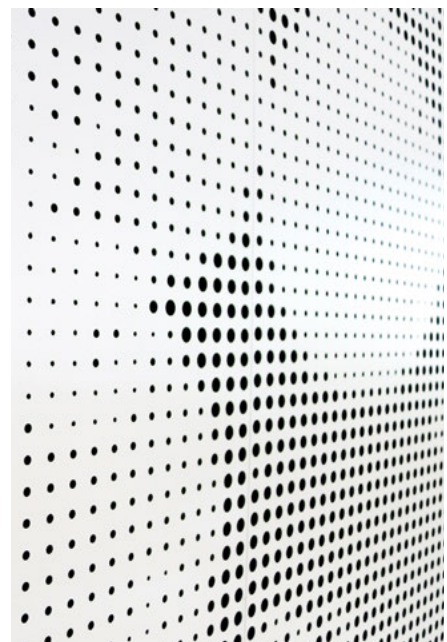
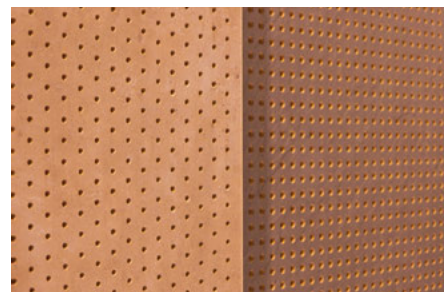
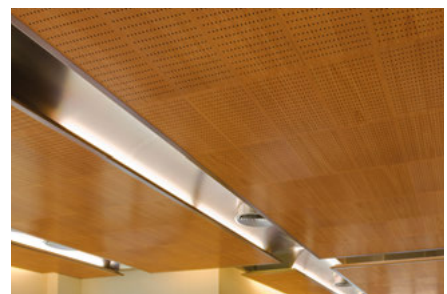
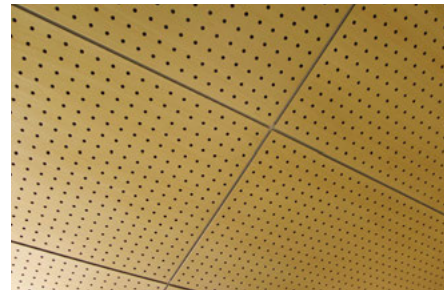
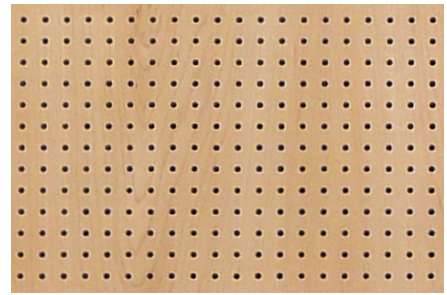
Dimensions: the standard dimensions are 2400x1200, 2400x600, 2400x300, 1200x600 and 600x600, with a thickness of 16 and 12 mm. In general, a thickness of 16 mm is used on walls for greater strength and 12 mm on ceilings to reduce weight.

Installation systems: different mounting possibilities for both walls and ceilings. For walls, we generally use hanging profile systems attached behind the panels and with perimetral grooves and tongues to facilitate installation. For ceilings, we manufacture our panels adapted to all hanging systems existing on the market.

Materials and finishes: manufactured on MDF, our panels can be finished with a wide range of wood veneer species, RAL or NCS lacquers, laminates or melamine designs. The acoustic panels can also be produced with coloured fibreboard or plywood boards.

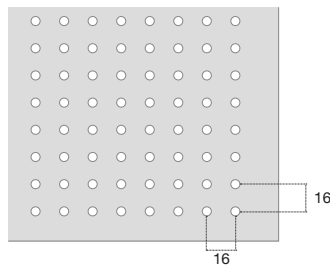
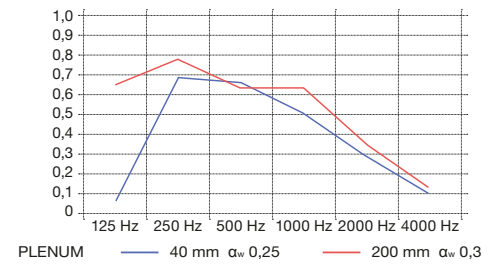
Perforation characteristics: the most common perforation diameters are 5 and 8 mm, with a pitch spacing of 16 or 32 mm, either aligned or staggered. They can also be made with a double diameter (different diameters on each face). Perforation can be personalised, turning an image into a pattern of perforations of different diameters.

Designs: the whole panel or just a part of it can be perforated. Special machining can be performed to integrate luminaires and other equipment.

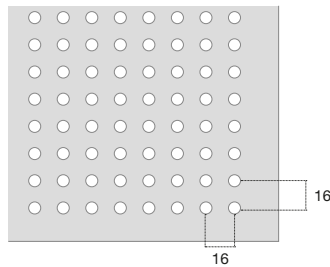
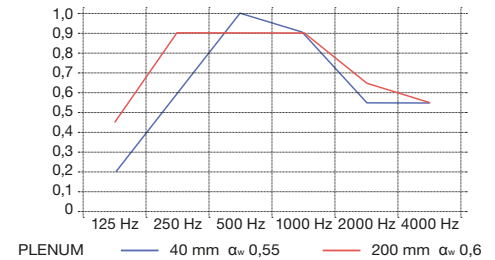


PAP015**CHARACTERISTICS**

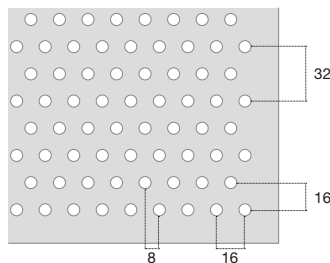
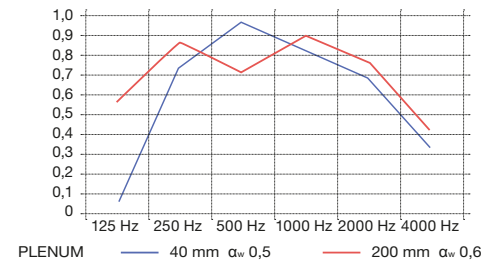
Hole diameter	5 mm
Spacing	16 x 16 mm aligned
Perforated area	7 %
Thickness	12 mm / 16 mm
Class	D

DIMENSIONS**ACOUSTICS****PAP018****CHARACTERISTICS**

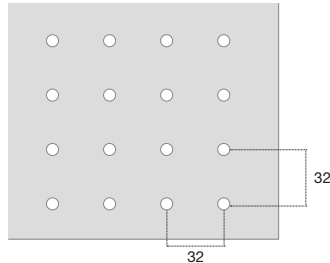
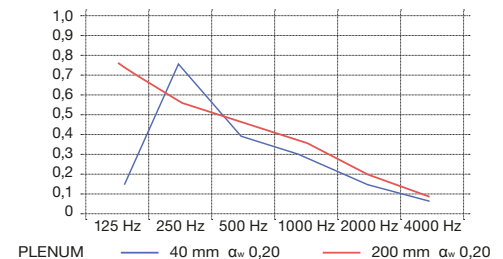
Hole diameter	8 mm
Pas	16 x 16 mm aligned
Perforated area	19,6 %
Thickness	12 mm / 16 mm
Class	C

DIMENSIONS**ACOUSTICS****PAP028****CHARACTERISTICS**

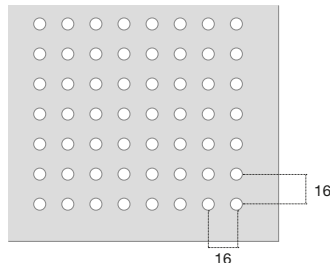
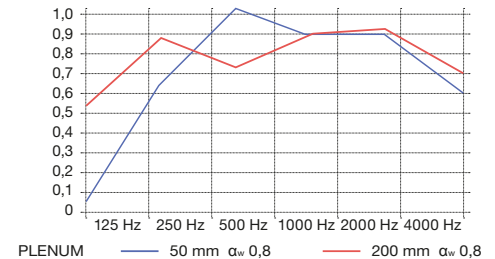
Hole diameter	8 mm
Spacing	16 x 16 mm staggered
Perforated area	19,6 %
Thickness	12 mm / 16 mm
Class	C / D

DIMENSIONS**ACOUSTICS****PAP038****CHARACTERISTICS**

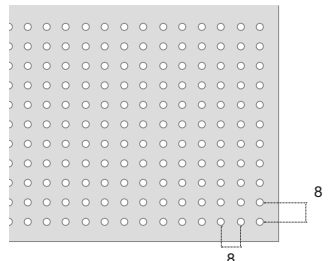
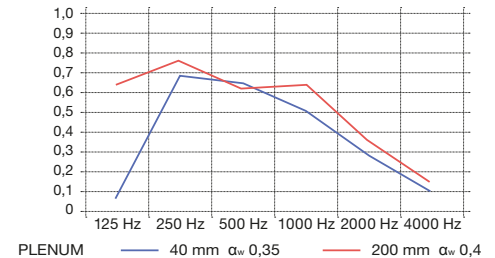
Hole diameter	8 mm
Spacing	32 x 32 mm aligned
Perforated area	4,9 %
Thickness	12 mm / 16 mm
Class	E

DIMENSIONS**ACOUSTICS****PAP110****CHARACTERISTICS**

Hole diameter	10 mm
Spacing	16 x 16 mm aligned
Perforated area	30,6 %
Thickness	12 mm / 16 mm
Class	B

DIMENSIONS**ACOUSTICS****PAP003****CHARACTERISTICS**

Hole diameter	3 mm
Spacing	8 x 8 mm aligned
Perforated area	11 %
Thickness	12 mm / 16 mm
Class	D

DIMENSIONS**ACOUSTICS**

*More models available on our website: www.decustik.com

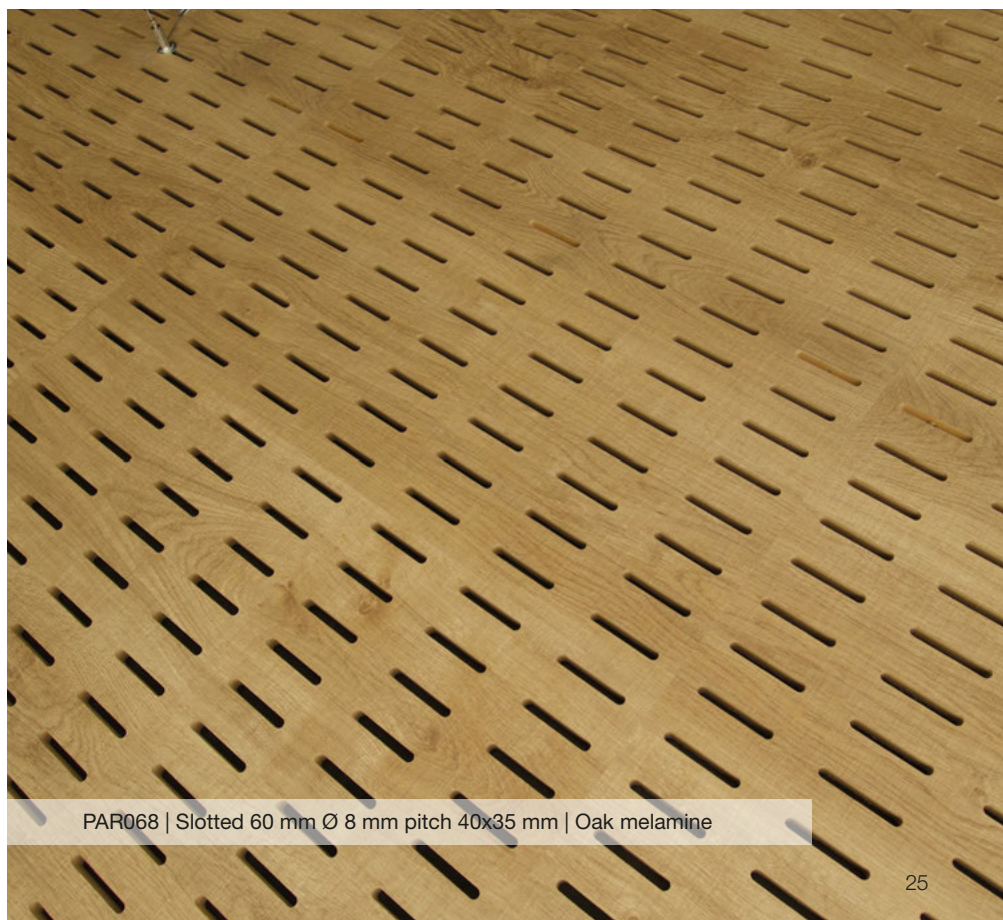
PAR System Slotted acoustic panels

Slotted acoustic panels with different designs, also in sizes and formats for walls and ceilings.

PAR068 | Slotted 60 mm Ø 8 mm pitch 40x35 mm | White lacquered







PAR068 | Slotted 60 mm Ø 8 mm pitch 40x35 mm | Oak melamine

PAR System

Slotted acoustic panels with different designs, also in sizes and formats for walls and ceilings.

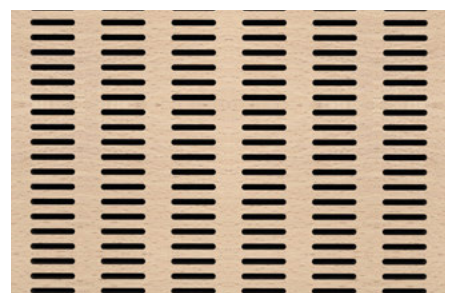
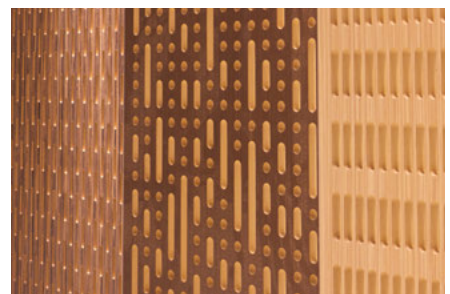
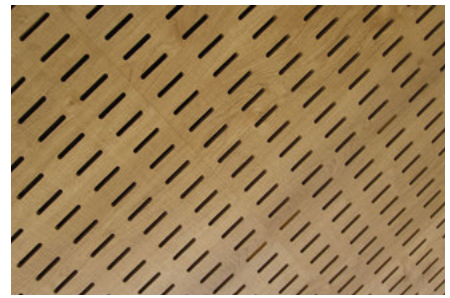
Dimensions: the standard dimensions are 2400x1200, 2400x600, 2400x300, 1200x600 and 600x600, with a thickness of 16 and 12 mm. In general, a thickness of 16 mm is used on walls for greater strength and 12 mm on ceilings to reduce the weight.

Installation systems: different mounting possibilities for both walls and ceilings. For walls, we generally use hanging profile systems attached behind the panels and with perimetral grooves and tongues to facilitate installation. For ceilings, we manufacture our panels adapted to all hanging systems existing on the market.

Materials and finishes: manufactured on MDF, our panels can be finished with a wide range of wood veneer species, RAL or NCS lacquers, laminates or melamine designs. The acoustic panels can also be produced with coloured fibreboard or plywood boards.

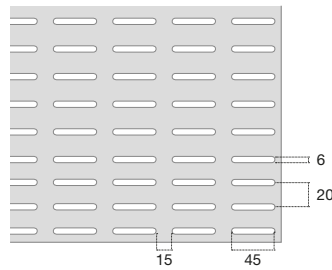
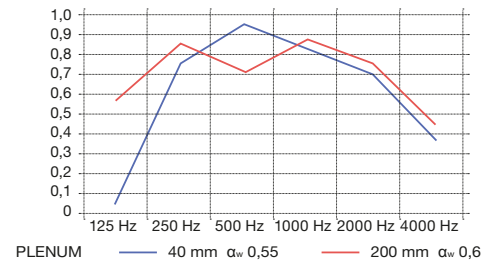
Perforation diameters and distances: the most commonly used perforations are 8 mm slots 60 mm in length, spaced every 20 or 40 mm.

Designs: we can put slots in the whole panel or leave parts without slots, and create unperforated perimeter or central areas. Special machining can be performed to integrate luminaires and other equipment.

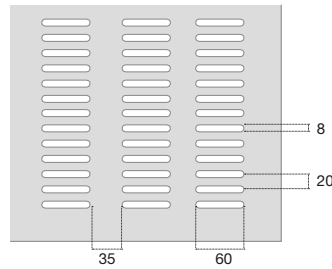
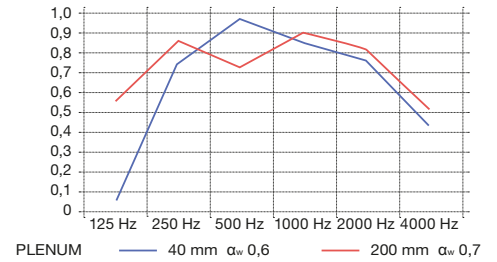


PAR046**CHARACTERISTICS**

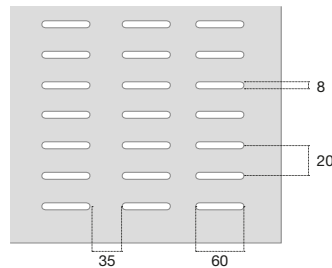
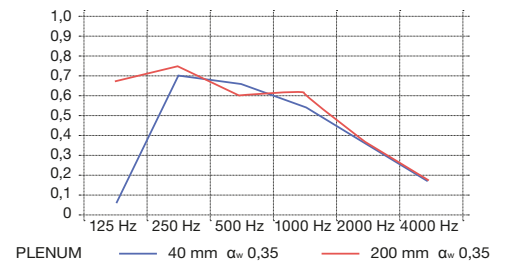
Slot	45 mm x 6 diam.
Spacing	20 x 45 mm aligned
Perforated area	19,7 %
Thickness	12 mm / 16 mm
Class	C / D

DIMENSIONS**ACOUSTICS****PAR058****CHARACTERISTICS**

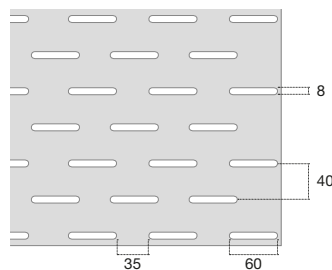
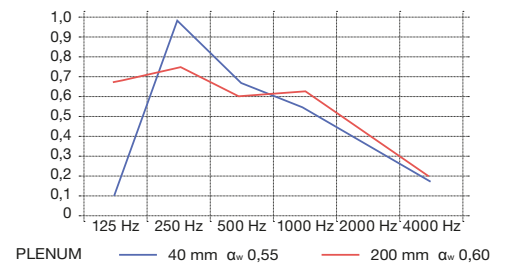
Slot	60 mm x 8 diam.
Spacing	20 x 35 mm aligned
Perforated area	21,8 %
Thickness	16 mm
Class	C


DIMENSIONS**ACOUSTICS****PAR068****CHARACTERISTICS**

Slot	60 mm x 8 diam.
Spacing	40 x 35 mm aligned
Perforated area	10,9 %
Thickness	16 mm
Class	D

DIMENSIONS**ACOUSTICS****PAR078****CHARACTERISTICS**

Slot	60 mm x 8 diam.
Spacing	40 x 35 mm staggered
Perforated area	10,5 %
Thickness	12 mm / 16 mm
Class	D

DIMENSIONS**ACOUSTICS**



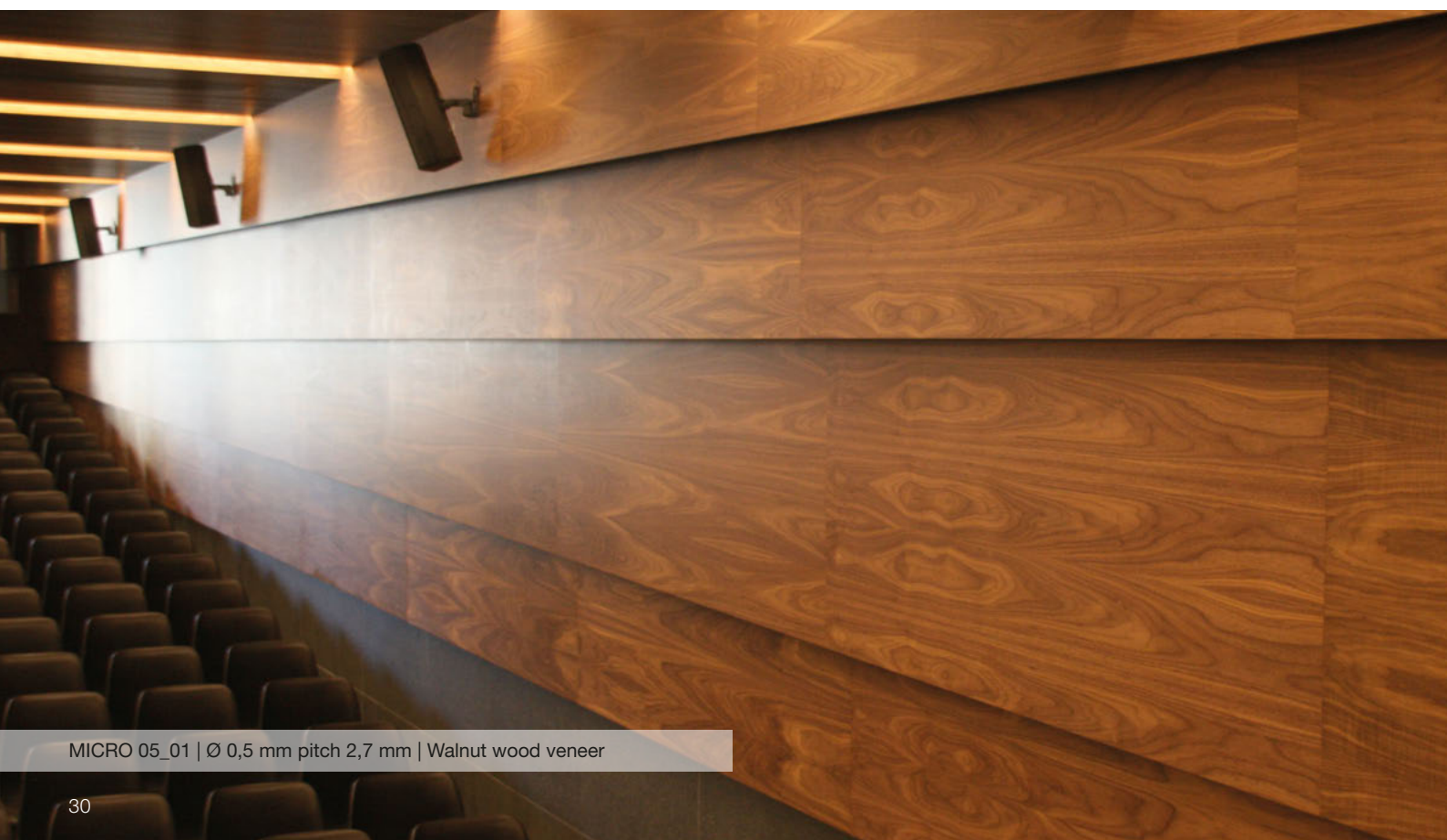
MICRO System Microperforated acoustic panels

Invisible acoustics for public spaces, auditoriums and offices. Decustik's microperforated wood panels offer a high degree of acoustic absorption and a wide range of finishes.

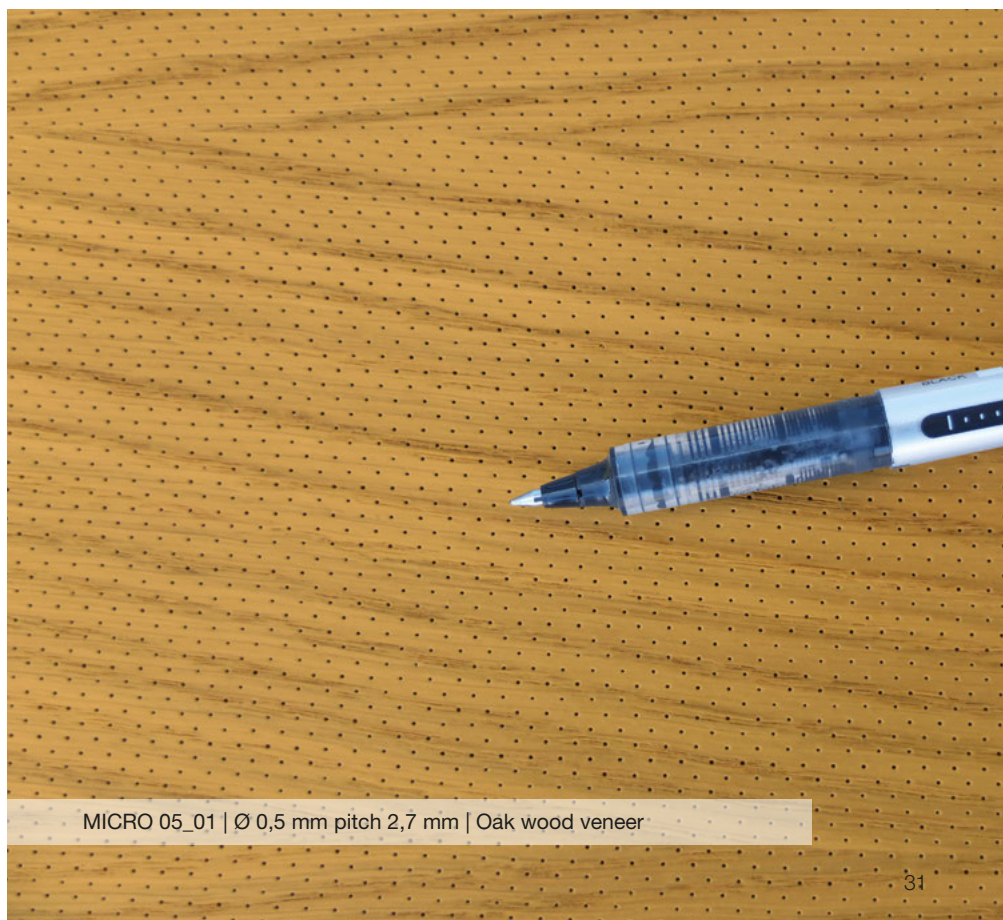




MICRO 05_01 | Ø 0,5 mm pitch 2,7 mm | Oak wood veneer



MICRO 05_01 | Ø 0,5 mm pitch 2,7 mm | Walnut wood veneer



MICRO 05_01 | Ø 0,5 mm pitch 2,7 mm | Oak wood veneer

MICRO System

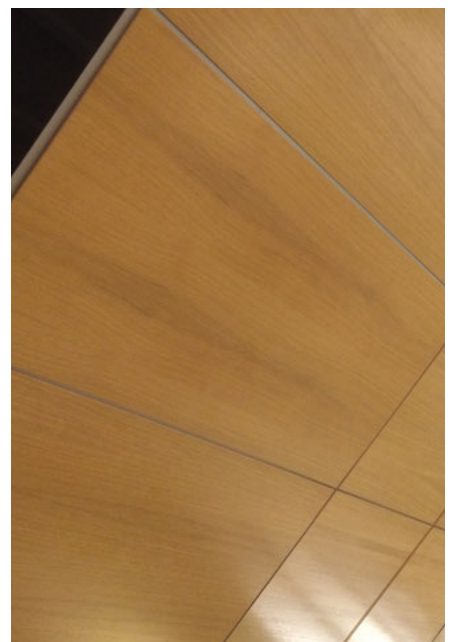
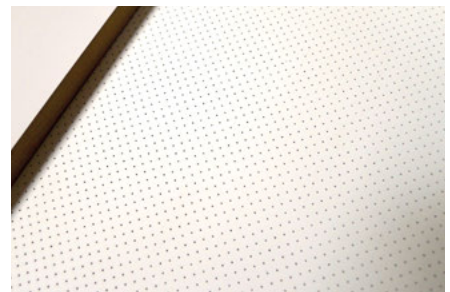
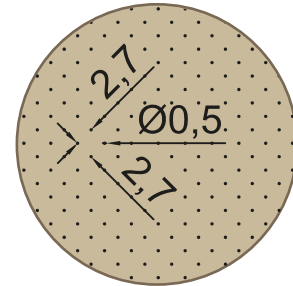
Microperforated acoustic panel system. Excellent acoustic absorption for public spaces, auditoriums and offices, with perforations that are almost invisible. Wide range of finishes in wood, lacquer or melamine.

Dimensions: the standard dimensions are 2400x600, 1200x600 and 600x600, with a thickness of 16 mm. Special dimensions on request.

Installation systems: various mounting options for walls and ceilings. The panels can be nailed or glued directly on to wood battens, or using specific mounting profiles. For ceilings, we manufacture our panels adapted to all hanging systems existing on the market. In order to obtain an optimum absorption coefficient, it is necessary to leave a space of at least 30 mm between the back of the panels and the wall, filled with mineral fibre with a density between 30 and 40 kg/m³.

Materials and finishes: manufactured on MDF, our panels can be finished with a wide range of wood veneer species, RAL or NCS lacquers, laminates or melamine designs.

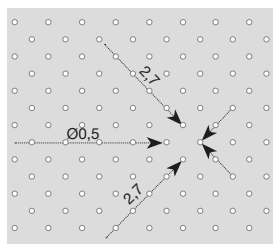
Perforations: practically invisible perforations. Microperforations of 0,5 mm spaced every 2,7 mm and 137.000 perforations per square metre. We can also supply the same type of panel with or without perforations according to the acoustic needs of each space.



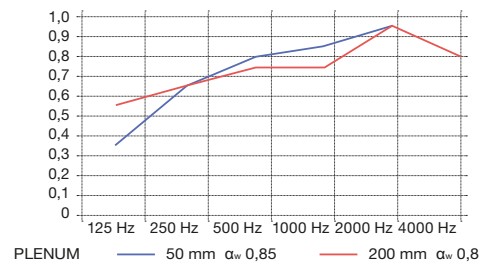
CHARACTERISTICS

Hole diameter	0,5 mm
Hole depth	0,7 mm
Spacing	2,7 x 2,7 mm staggered
Perforated area	2,7 %
Thickness	16 mm
Class	B

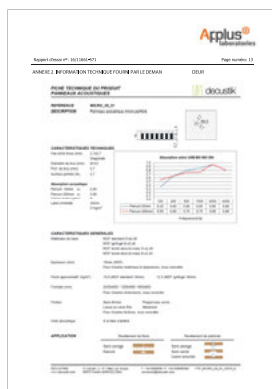
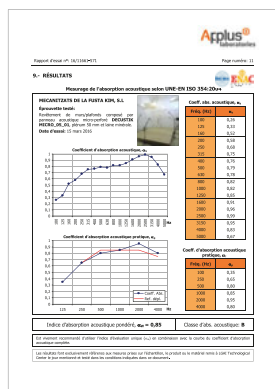
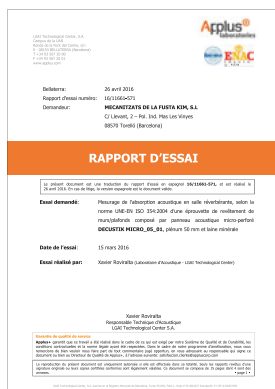
DIMENSIONS



ACOUSTICS

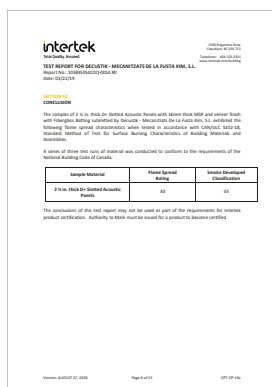
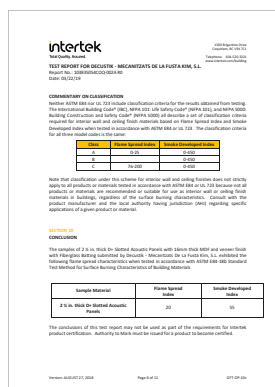
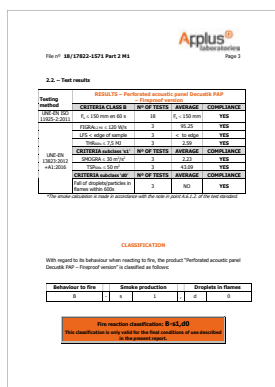


Acoustic absorption certificates



Sound absorption:

For most of our panels we have sound absorption coefficients determined by tests carried out in accordance with the EN ISO 354 standard in certified laboratories. The results are available in the data sheets of each model and in the laboratory test reports.



Fire reaction:

We carry out fire reaction tests in most of our manufactured products, based on the European EN 13501-1, American ASTM E84 and Canadian CAN / ULC S102 standards.



FSC® and PEFC™ Chain of Custody Certificates

Decustik wood acoustic and decorative panels are available with FSC® or PEFC™ chain of custody certifications. The FSC® and PEFC™ certificates ensure that the wood we use to manufacture our products has sustainable origins that respect nature, the environment and people

Installing systems and finishes

Our panels can be personalised in shapes, materials and finishes, and adapted to a wide variety of hanging systems.



Conditions for installation

Transportation boxes must be stored in a horizontal position and opened in a dry environment. Panels must be handled with care, avoiding impacts and scratches. Before installation boxes must be opened and panels must be positioned in the space where they are to be fitted for three to seven days, to become acclimatised to the humidity and temperature of the building. These are wood products, so the dimensions of the panels may change up to 1 mm per linear metre according humidity ambient conditions. Our panels have to be installed after all other work has been completed, in enclosed spaces, and when the humidity and temperature conditions correspond to those in which the panels will be used. Once installation has been completed, no work can be carried out that notably increases the degree of humidity of the premises. Most importantly, work involving concrete and gypsum must have been completed beforehand, so that these materials are dry.

The panels must be fitted in strict accordance with the recommendations.

Recommendations for installation

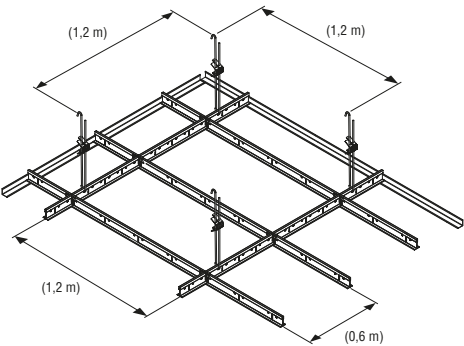
The wood veneered panels are manufactured from natural wood. Since these are natural products, neither their exact colour nor the uniformity of their appearance can be guaranteed. For the best results, we recommend to follow these steps:

1. Make the entire order so it arrives as one consignment.
2. Unpack all the panels before beginning to fit them.
3. Group the panels together in zones according to their colour and uniformity of appearance.

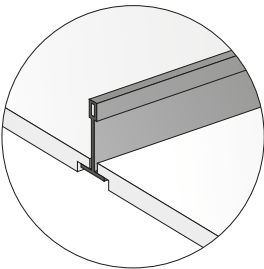
Furthermore, we would highly recommend ordering some additional panels to solve problems of unevenness of colour and possible accidents when they are fitted. If a subsequent additional order is made, it will be very difficult to obtain the same shade and texture of natural wood.

Installation systems

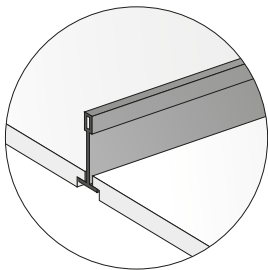
Ceiling tiles installation



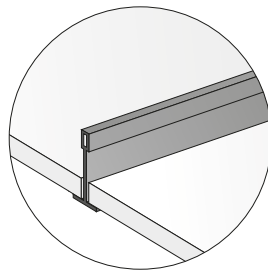
Panel with visible or semi-concealed profile



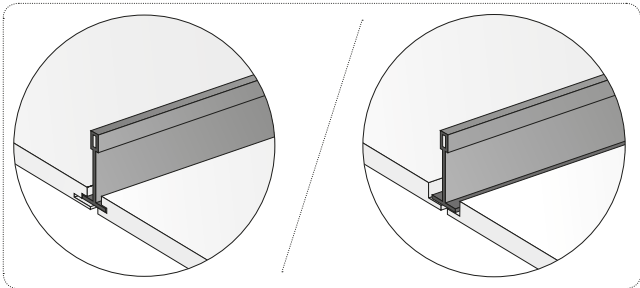
T24 Semi-concealed



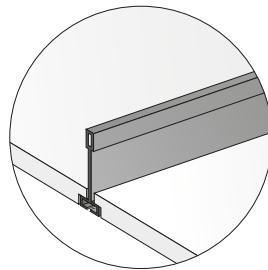
T15 Semi-concealed



T24 Visible

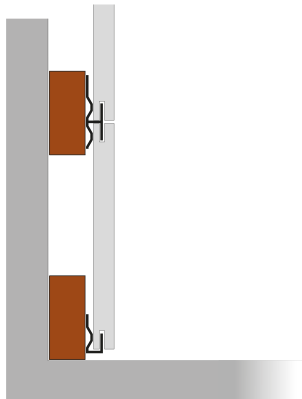
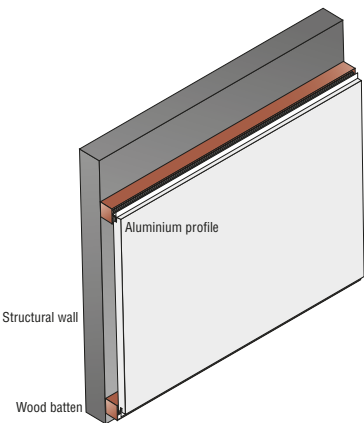


T24 V6 Removable concealed with groove of 6 mm

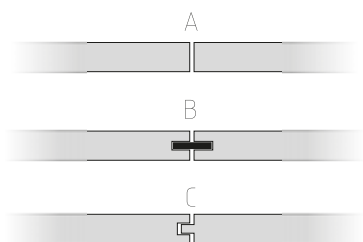


T15 Fine line

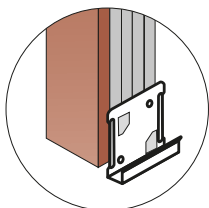
T profile for wall mounting



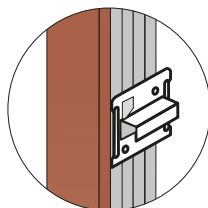
Wall installation for D+ grooved slats with Omega profile or wood batten



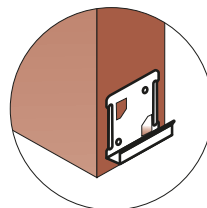
A - Straight edge
B - Loose-tongued joint
C - Tongue and groove



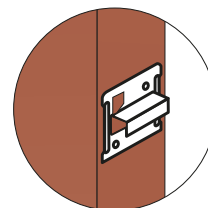
Start clip on
Omega profile



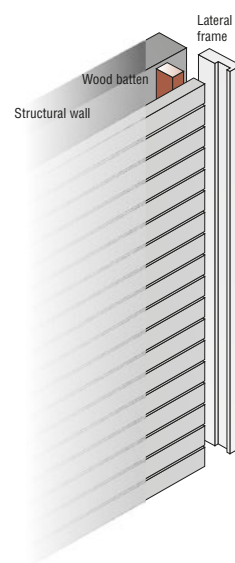
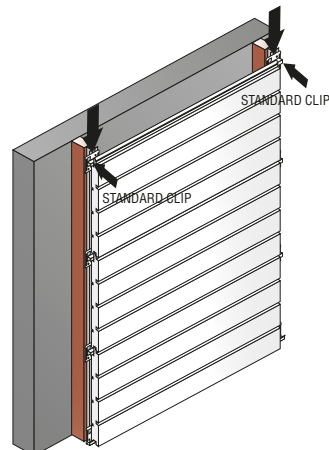
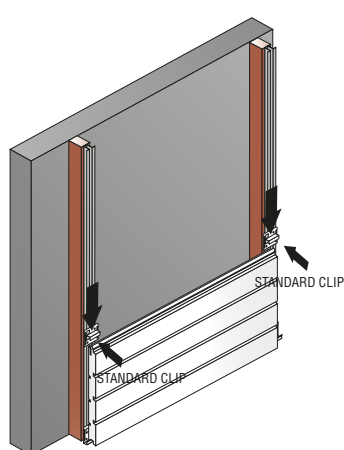
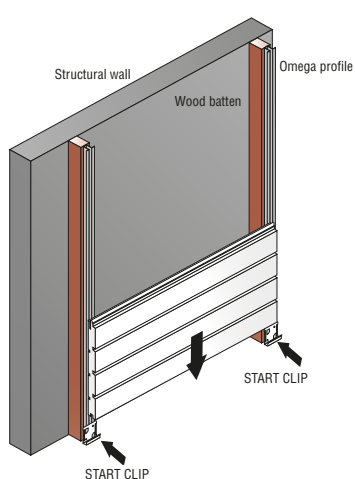
Standard clip on
Omega profile



Start clip on
batten



Standard clip on
batten

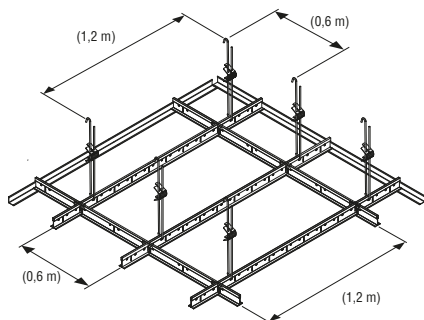


Place a wood batten every 600 mm. Screw starting clip. Leave 5 mm to avoid direct contact from floor and humidity

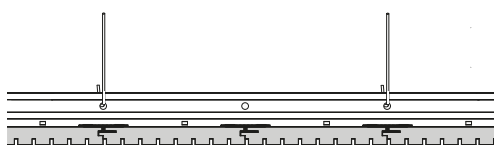
On Omega profile, one in every four clips has to be screwed

Lateral frame

Ceiling installation for D+ grooved slats with standard T24 profiles



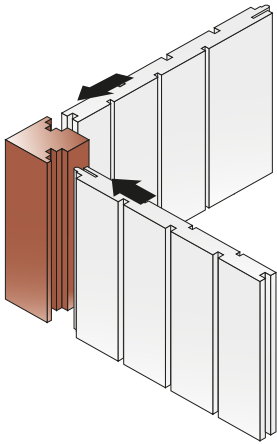
T24 profile standard grid



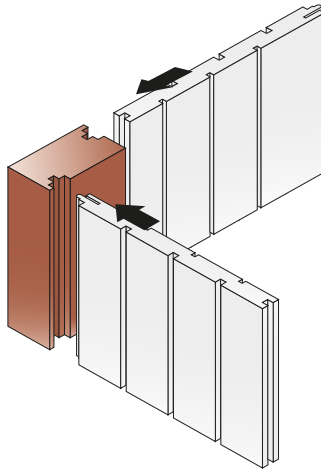
Ceiling installation for D+ with T24 profile

Corners and skirting boards

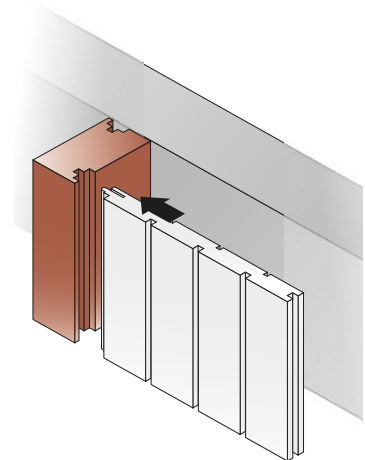
For walls with D+ grooved slats



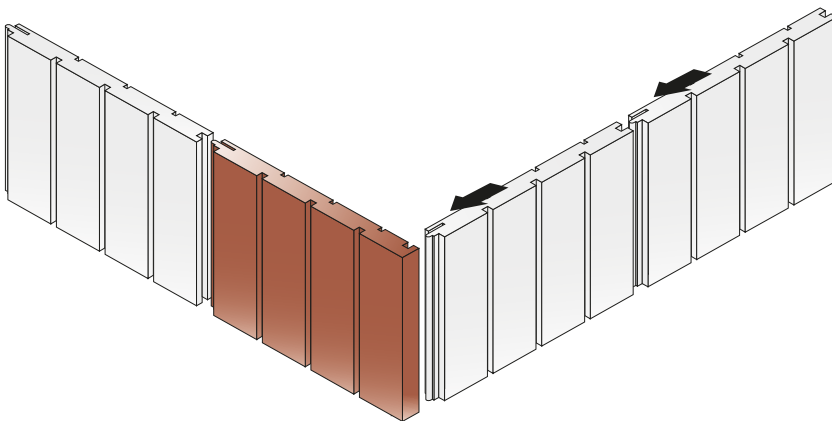
Corner piece



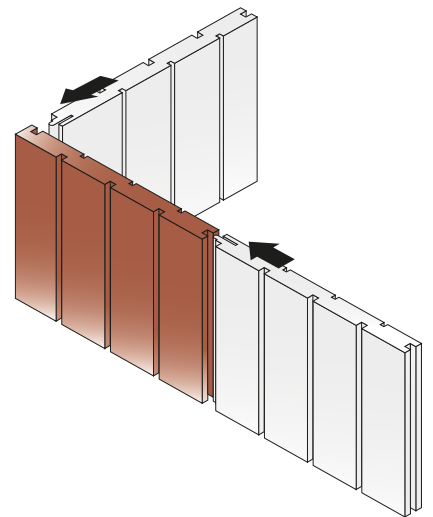
Corner piece of variable size



Lateral frame of variable size

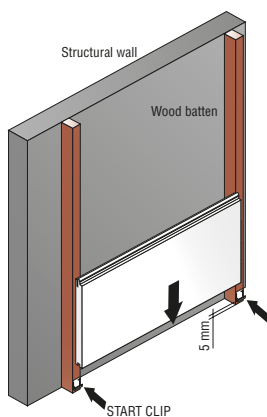


Tongueless slat with rear slot

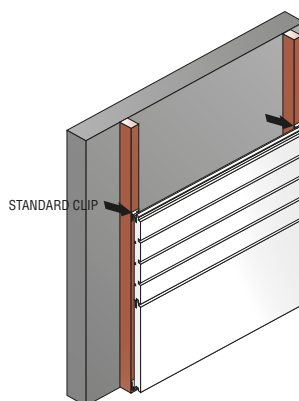


Grooveless slat with rear slot

Skirting boards



Skirting board slat



Important notice: leave 5 mm to avoid direct contact from floor and humidity.

Materials and finishes

Our manufacturing system allows us to create acoustic panels for walls and ceilings with a wide variety of materials and finishes to best suit the requirements of each project.

Most of our panels are manufactured with interior fibreboard or MDF panels, which can be fire-resistant or waterproof. We also frequently use coloured MDF, and especially black MDF core, in order to obtain a greater contrast with surface finishes. Plywood panels are used for greater dimensional stability or design purposes.

Our panels can be finished with a wide range of wood veneer species, RAL or NCS lacquers, laminates or melamine designs. We always work with high end manufacturers that meet the highest standards of quality and safety.



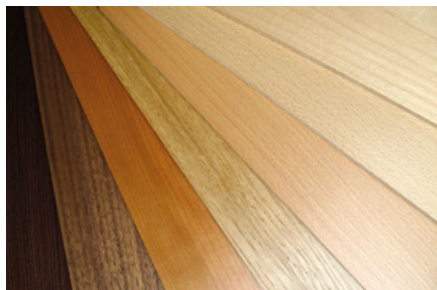
MDF wood panel



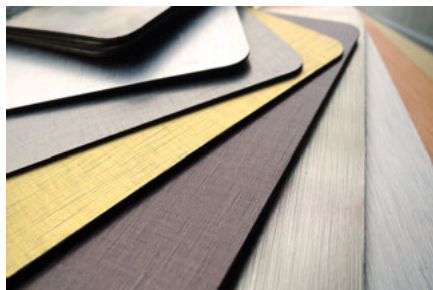
Coloured wood fibre panel



Plywood panel



Wood veneer



Decorative laminates from the principal manufacturers



Coloured lacquers as per RAL and NCS cards

Wood veneer



MAP.R
Maple wood veneer
cathedral grain



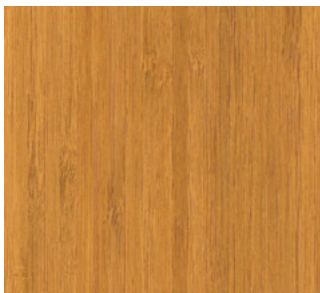
FBL.R
White beech wood veneer
cathedral grain



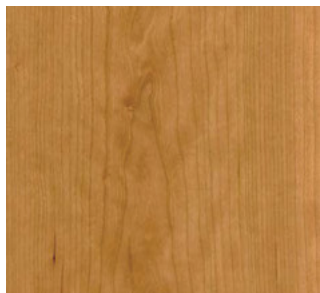
FBU.L
Steamed beech wood
veneer straight grain



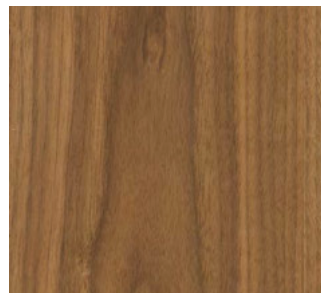
REU.L
European oak wood
veneer straight grain



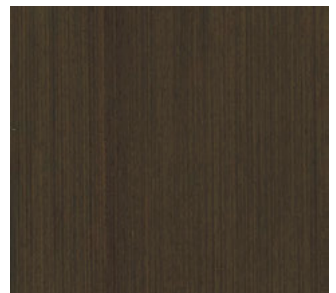
BAMBOO
Vertical caramel



CIR.R
Cherry wood veneer
cathedral grain



NAM.R
American walnut wood
veneer cathedral grain



WEPL
Wenge wood veneer
straight grain
(reconstituted wood)

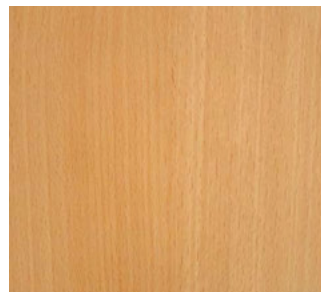
Melamine



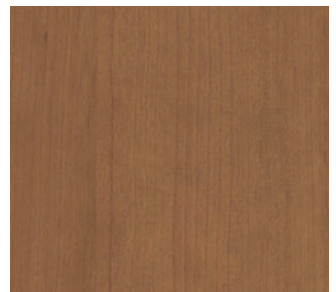
MAPLE 012
Maple melamine



HAYA 012
Beech melamine



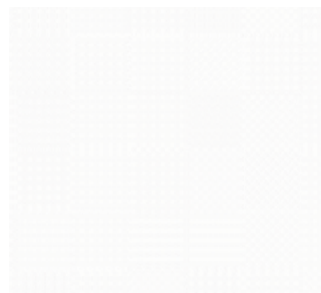
HAYA 016
Steamed beech melamine



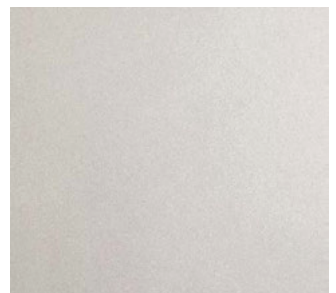
CEREZO 018
Cherry wood melamine



ROBLE 012
Oak melamine



BLANCO 012
White melamine



ALUMINIO 012
Aluminium melamine

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